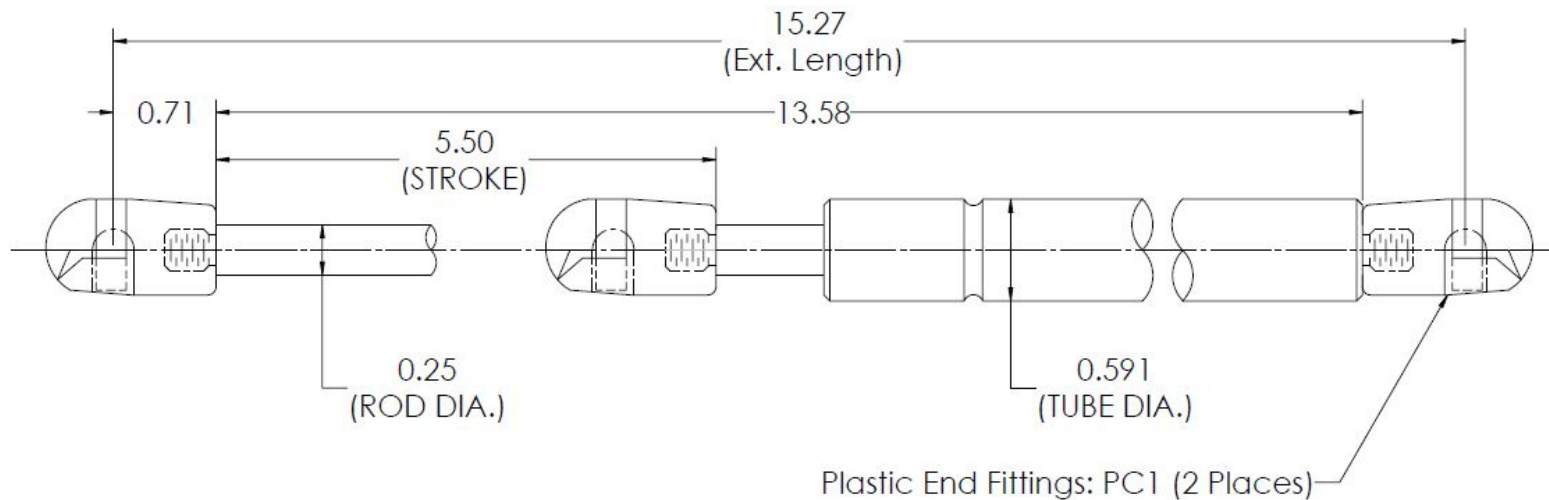



REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



NOTES:

1. MATERIAL : CYLINDER - HEAVY GAUGE STEEL, BLACK POWDERCOAT PAINT
ROD - HARDENED STEEL, BLACK NITRIDE
2. FORCE : **80 POUNDS**
3. DIMENSIONS ASSUMING END CONNECTORS ARE FULLY SCREWED INTO PLACE
4. DRAWING LENGTHS (NOT DIMENSIONED) OF CYLINDER AND ROD BODIES ARE NOT TO SCALE

 NUOMENG		NAME	DATE								
		DRAWN Boytcho	31/07/18								
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		NSG1527S80PC1	0								
<small>REMOVE ALL BURRS & BREAK ALL SHARP EDGES</small>		TOLERANCES	THIRD ANGLE PROJECTION								
		<table border="1"> <tr><td>XX</td><td>±0.060</td></tr> <tr><td>XXX</td><td>±0.030</td></tr> <tr><td>XXXX</td><td>±0.015</td></tr> <tr><td>ANGLES</td><td>±1.0°</td></tr> <tr><td>HOLES</td><td>±0.005</td></tr> </table>	XX	±0.060	XXX	±0.030	XXXX	±0.015	ANGLES	±1.0°	HOLES
XX	±0.060										
XXX	±0.030										
XXXX	±0.015										
ANGLES	±1.0°										
HOLES	±0.005										
<small>ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small>		SCALE	SIZE								
<small>REMOVE ALL BURRS & BREAK ALL SHARP EDGES</small>		N.T.S.	B								
<small>SHEET 1 OF 1</small>											