

5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.

7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.

8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS

		REVISION HISTORY					
	REV	[DESCRIPTION		DATE	APPROVED	
(480.6 [18.92]) MA	X TUBE –			$TYP\begin{pmatrix}20\\[.79]\end{pmatrix}$		
Ø 22 [.87]			MT2 13 MM BALL TYP				
NORN	10	NT	DRAWN		NAME MABR	DATE 01/18/2024	
		CHECKED PART No.	NCCZ		REV		
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		TOLERANCES		AS SPRING THIRD ANGLE	SCALE		
		X.X	± 0.060	PROJECTION			
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES		ENSIONS ARE UAL S OTHERWISE	X.XX	± 0.030		- 1:1.8	
			X.XXX	± 0.010			
		ECIFIED	ANGLES	± 1°			
			HOLES	± 0.005	SHEET 1 OF 1		