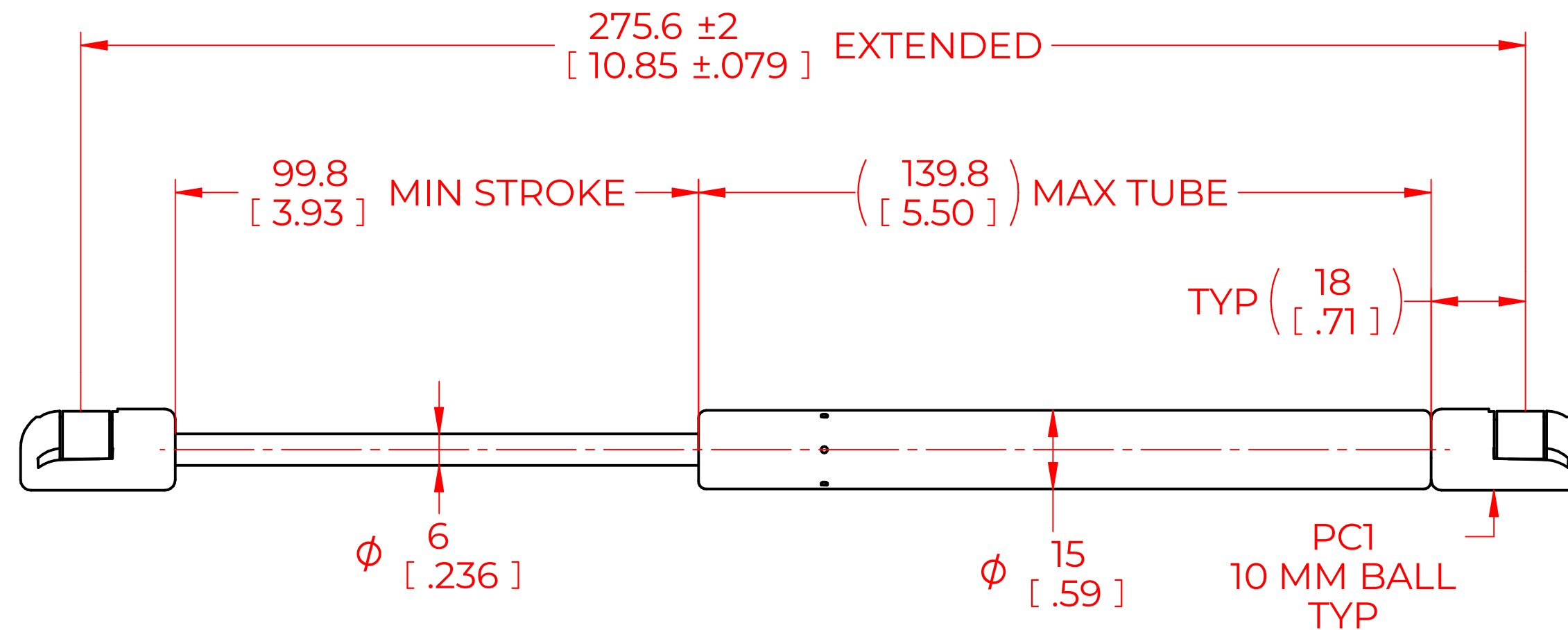


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1			
2			
3			



FORCES (STATICALLY MEASURED)	
F1	(F2)
20 LBS (89 N) <sup>+25 N</sup> <sub>-10 N</sub>	

**NOTES:**

- 1) MATERIAL: CYLINDER - HEAVY GAUGE STEEL, BLACK PAINT. ROD - HARDENED STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD LABEL TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING NOT TO BE CHANGED OR MODIFIED FROM ITS ORIGINAL MANUFACTURED INTENT.
- 5) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 6) CONNECTORS TO BE ORIENTED AS SHOWN ±5°.
- 7) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 8) GAS SPRING TO BE ASSEMBLED WITH END FITINGS COMPLETELY FASTENED.
- 9) GAS SPRINGS ARE NOT TO BE OPENED.
- 10) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

<b>NORMONT</b>		NAME	DATE
		CSH	06/20/2023
DRAWN		REV	
CHECKED		PART No. NSG1085S20PC1	
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		TOLERANCES	SCALE
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES	ALL DIMENSIONS ARE <b>DUAL</b> UNLESS OTHERWISE SPECIFIED	X.X	± 0.060
		X.XX	± 0.030
		X.XXX	± 0.010
		ANGLES	± 1°
HOLES	± 0.005	THIRD ANGLE PROJECTION	SCALE 1:1
		SHEET 1 OF 1	
		SIZE C	