



FORCES (STATICALLY MEASURED)				
FI	(F2)			
80 LBS (356 N) ^{+10%} -5%				

NOTES:

- 1) MATERIAL: CYLINDER HEAVY GAUGE STEEL, BLACK PAINT. ROD HARDENED STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD LABEL TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING NOT TO BE CHANGED OR MODIFIED FROM ITS ORIGINAL MANUFACTURED INTENT.
- 5) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 6) CONNECTORS TO BE ORIENTED AS SHOWN $\pm 5^{\circ}$.
- 7) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 8) GAS SPRING TO BE ASSEMBLED WITH END FITINGS COMPLETELY FASTENED.
- 9) GAS SPRINGS ARE NOT TO BE OPENED.
- 10) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

	REVISION HISTORY					
REV	DESCRIPTION	DATE	APPROVED			
1						
2						
3						

NORMONT			NAME		DATE	
		DRAWN	CSH		06/20/2023	;
		CHECKED				
	ONTENTS ARE THE PROPERTY	PART No.	NSG1085S80		REV	
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		TOLER	LERANCES THIRD ANGLE		SCALE	
		X.X	± 0.060	PROJECTION	1:1	
	AND BREAK DUAL _ SHARP UNLESS OTHERWISE	X.XX	± 0.030	\square	1	
REMOVE ALL BURRS AND BREAK		X.XXX	± 0.010		SIZE	
ALL SHARP EDGES		ANGLES	±]°			
		HOLES	± 0.005	SHEET 1 OF 1		