

F1 (F2) 20 LBS (89 N) ^{+25 N} -10 N

NOTES:

1) MATERIAL: CYLINDER - HEAVY GAUGE STEEL, BLACK PAINT. ROD - HARDENED STEEL BLACK NITRIDE.

2) OPERATING TEMPERATURE: -40°C TO +80°C.

3) STANDARD LABEL TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.

- 4) GAS SPRING NOT TO BE CHANGED OR MODIFIED FROM ITS ORIGINAL MANUFACTURED INTENT.
- 5) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 6) CONNECTORS TO BE ORIENTED AS SHOWN $\pm 5^{\circ}$.
- 7) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 8) GAS SPRING TO BE ASSEMBLED WITH END FITINGS COMPLETELY FASTENED.
- 9) GAS SPRINGS ARE NOT TO BE OPENED.
- 10) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

| REVISION HISTORY | | | | | | |
|------------------|-------------|------|----------|--|--|--|
| REV | DESCRIPTION | DATE | APPROVED | | | |
| 1 | | | | | | |
| 2 | | | | | | |
| 3 | | | | | | |

| | | NAME | | DATE | | |
|-------------------------------|--------------------------------------------------------------------|--------|---------------|--------------|------------|------|
| NOR | DRAWN | | CSH | | 06/21/2023 | |
| | CHECKED | | | | | |
| | HIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT | | NSG1245S20MT1 | | | REV |
| THIS DOCUMENT CO | TITLE | GA | GAS SPRING | | | |
| DISTRIBUTION, UTILISATIC | TOLERANCES THIRD ANGLE | | | SCALE | | |
| | N IS STRICTLY FORBIDDEN. | X.X | ± 0.060 | PROJECTION | | 1:1 |
| | ALL DIMENSIONS ARE DUAL UNLESS OTHERWISE SPECIFIED | X.XX | ± 0.030 | \square | 1 | |
| REMOVE ALL BURRS AND BREAK | | X.XXX | ± 0.010 | |] | SIZE |
| ALL SHARP EDGES | | ANGLES | ±]° | | | C |
| | | HOLES | ± 0.005 | SHEET 1 OF 1 | | |