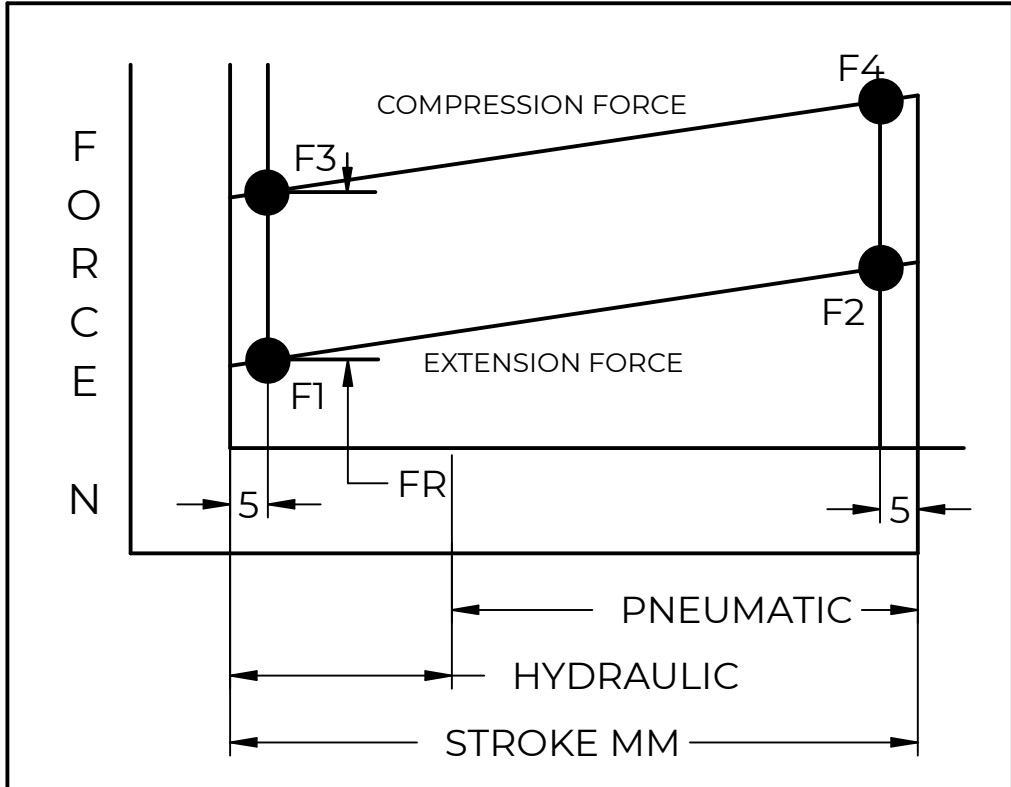
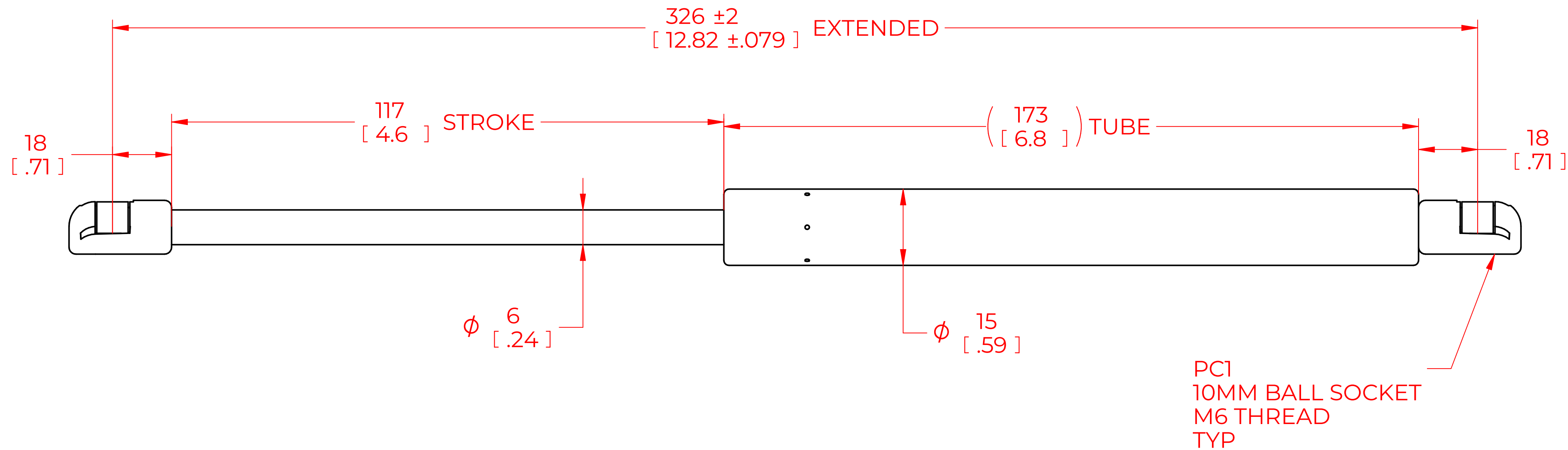


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FORCES (STATICALLY MEASURED)	
F1	(F4)
80 LBS (355 N) ^{+10%} _{-5%}	-

- NOTES:
- 1) MATERIAL: CYLINDER - STEEL, BLACK PAINT / ROD - STEEL BLACK NITRIDE.
 - 2) OPERATING TEMPERATURE: -40°C TO +80°C.
 - 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE.. LABEL NOT TO BE REMOVED.
 - 4) GAS SPRING NOT TO BE CHANGED OR MODIFIED FROM ITS ORIGINAL MANUFACTURED INTENT.
 - 5) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
 - 6) IF APPLICABLE, END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
 - 7) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
 - 8) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
 - 9) GAS SPRING NOT TO BE OPENED.
 - 10) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

NORMONT		NAME	DATE
DRAWN		DMA	04/29/2025
CHECKED			
THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION. THE REPRODUCTION, DISTRIBUTION, UTILISATION OR THE COMMUNICATION OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.		PART No. NSG1282S80PC1	REV -
		TITLE GAS SPRING	
		TOLERANCES	THIRD ANGLE PROJECTION
		X.X ± 0.060	
		X.XX ± 0.030	
		X.XXX ± 0.010	
		ANGLES ± 1°	
		HOLES ± 0.005	SHEET 1 OF 1
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES		ALL DIMENSIONS ARE DUAL UNLESS OTHERWISE SPECIFIED	SCALE NTS SIZE C