



| FORCES (STATICALLY MEASURED)          |      |  |  |  |
|---------------------------------------|------|--|--|--|
| FI                                    | (F2) |  |  |  |
| 70 LBS (311 N) <sup>+10%</sup><br>-5% |      |  |  |  |

## NOTES:

- 1) MATERIAL: CYLINDER HEAVY GAUGE STEEL, BLACK PAINT. ROD HARDENED STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD LABEL TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING NOT TO BE CHANGED OR MODIFIED FROM ITS ORIGINAL MANUFACTURED INTENT.
- 5) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 6) CONNECTORS TO BE ORIENTED AS SHOWN  $\pm 5^{\circ}$ .
- 7) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 8) GAS SPRING TO BE ASSEMBLED WITH END FITINGS COMPLETELY FASTENED.
- 9) GAS SPRINGS ARE NOT TO BE OPENED.
- 10) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

| REVISION HISTORY |             |      |          |  |  |
|------------------|-------------|------|----------|--|--|
| REV              | DESCRIPTION | DATE | APPROVED |  |  |
| 1                |             |      |          |  |  |
| 2                |             |      |          |  |  |
| 3                |             |      |          |  |  |

|  |  |                        | NAME       |              | DATE       |      |
|--|--|------------------------|------------|--------------|------------|------|
| NOR  | DRAWN  |                        | CSH        |              | 06/13/2023 |      |
|  | CHECKED  |                        |            |              |            |      |
| THIS DOCUMENT AND ITS C  | PART No.   | NSG440S70              |            |              | REV        |      |
| OF NORMONT<br>THIS DOCUMENT CONTAINS CONFIDENTIAL<br>PROPRIETARY INFORMATION. THE REPRODUCTION,<br>DISTRIBUTION, UTILISATION OR THE COMMUNICATION<br>OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT<br>EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN. |  | TITLE                  | GAS SPRING |              |            |      |
|  |  | TOLERANCES THIRD ANGLE |            |              | SCALE      |      |
|  |  | X.X                    | ± 0.060    | PROJECTION   |            | 1:1  |
|  | ALL DIMENSIONS ARE<br><b>DUAL</b><br>UNLESS OTHERWISE<br>SPECIFIED | X.XX                   | ± 0.030    | $\oplus$     | 1          |      |
| REMOVE ALL<br>BURRS AND BREAK  |  | X.XXX                  | ± 0.010    |              | ]          | SIZE |
| ALL SHARP<br>EDGES   |  | ANGLES                 | ± 1°       |              |            | C    |
|  |  | HOLES                  | ± 0.005    | SHEET 1 OF 1 |            |      |