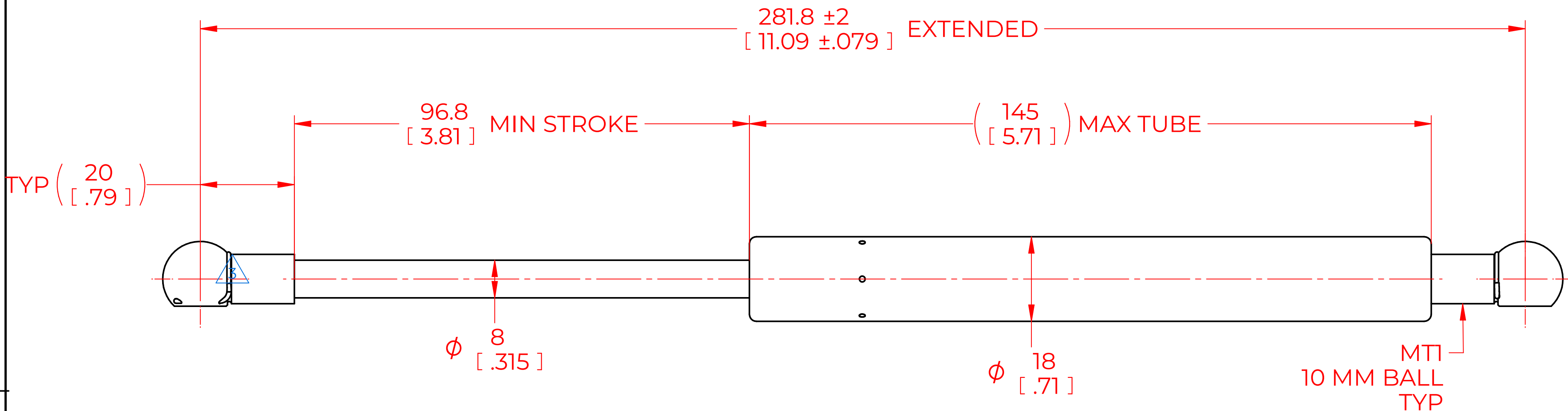


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FORCES (STATICALLY MEASURED)	
F1	(F2)
80 LBS (356 N) <sup>+10%</sup> <sub>-5%</sub>	-

**NOTES:**

- 1) MATERIAL: CYLINDER - STEEL, BLACK PAINT / ROD - STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN  $\pm 5^\circ$ .
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

<b>NORMONT</b>	DRAWN	JACN	DATE	01/10/2024
	CHECKED			
	PART No. NSG1094M80MTI		REV	-
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	TOLERANCES		THIRD ANGLE PROJECTION	SCALE
	X.X	$\pm 0.060$		N.T.S.
	X.XX	$\pm 0.030$		
	X.XXX	$\pm 0.010$		SIZE
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES	ALL DIMENSIONS ARE <b>DUAL</b> UNLESS OTHERWISE SPECIFIED	ANGLES	$\pm 1^\circ$	C
		HOLES	$\pm 0.005$	SHEET 1 OF 1