269 ±2 [10.59 ±.079] - MIN STROKE 118.4 [4.66] M6 φ 8 [.315] TYP COMPRESSION FORCE F Ο R F2 С FORCES (STATICALLY MEASURED) EXTENSION FORCE Е F1 (F2) FR Ν 100 LBS (445 N)^{+ 10%}- 5% PNEUMATIC ---HYDRAULIC — STROKE MM ——

<u>NOTES:</u>

1) MATERIAL: CYLINDER - STEEL, BLACK PAINT / ROD - STEEL BLACK NITRIDE.

2) OPERATING TEMPERATURE: -40°C TO +80°C.

3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.

4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.

5) END FITTINGS TO BE ORIENTED AS SHOWN $\pm 5^{\circ}$.

6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.

7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.

8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

