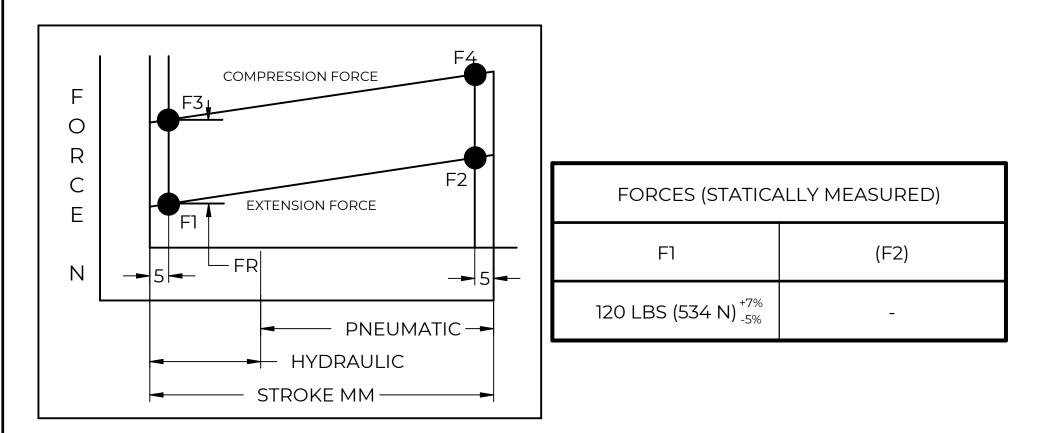
274 ±2 [10.78 ±.079] EXT MIN STROKE [4.55]

> Ø 8 [.315]



<u>NOTES:</u>

M6

TYP

1) MATERIAL: CYLINDER - STEEL, BLACK PAINT / ROD - STEEL BLACK NITRIDE.

2) OPERATING TEMPERATURE: -40°C TO +80°C.

3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.

4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.

5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.

6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.

7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.

8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

	REVISION HISTORY						
	R	REV DESC	RIPTION		DATE	APPROV	ΈD
It	ENDED						
	/ 158) MAX TUBE ——					
	[6.23]						
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	*	18					
	arphi	18 [.71]					
	NORMONT		DRAWN		NAME JACN	DATE 01/17/20	
			CHECKED				- - T
	THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY		PART No.	NSG1220M120		RI	EV -
-	OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION. THE REPRODUCTION, DISTRIBUTION, UTILISATION OR THE COMMUNICATION OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.		TITLE GAS SPRING				
-			TOLER	TOLERANCES THIRD ANGLE		_E SCA	LE
			X.X	± 0.060	PROJECTION	N N.	T.S
	REMOVE ALL	ALL DIMENSIONS ARE	X.XX	± 0.030		1	
	BURRS AND BREAK ALL SHARP EDGES BDGE	X.XXX	± 0.010				
			ANGLES	± 1°			-
	1		HOLES	± 0.005	SHEET 1 OF	1	

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