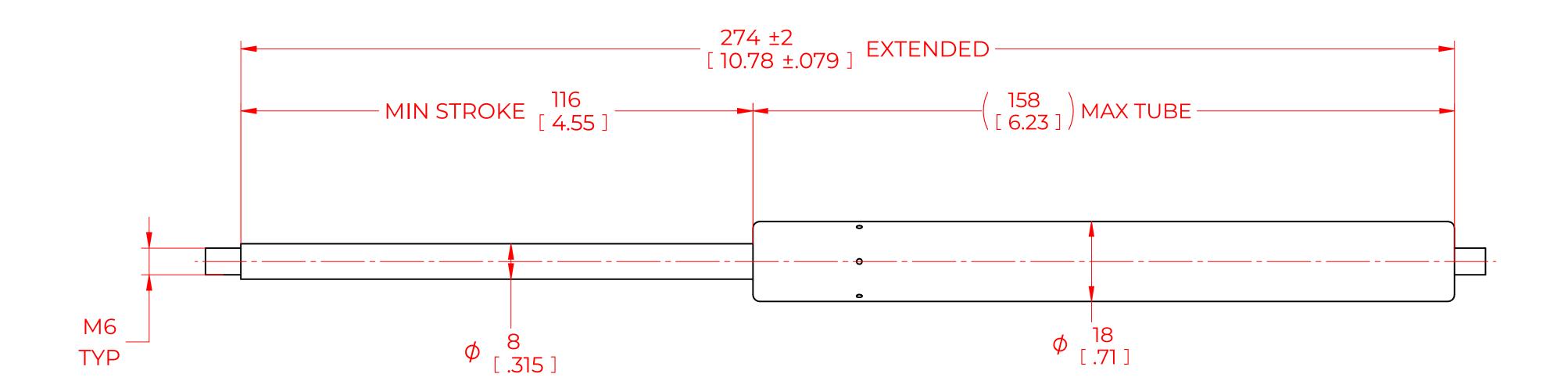
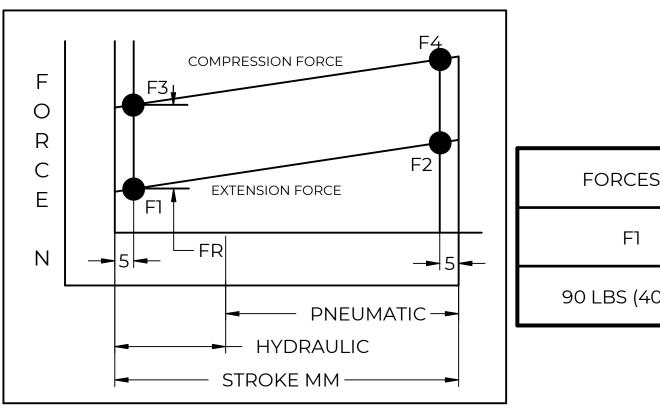
	REVISION HISTORY					
REV	DESCRIPTION	DATE	APPROVED			





FORCES (STATICALLY MEASURED)					
Fl	(F2)				
90 LBS (400 N) ^{+ 10%} _{- 5%}	-				

NOTES:

- 1) MATERIAL: CYLINDER STEEL, BLACK PAINT / ROD STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

		NAME		DATE		
NORI	DRAWN	JACN		01/17/2024		
	CHECKED					
THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT		PART No.	NSC	SG1220M90		REV -
THIS DOCUMENT CC PROPRIETARY INFORMA	TITLE	G.	GAS SPRING			
DISTRIBUTION, UTILISATION OF THIS DOCUMENT OR A	TOLERANCES		THIRD ANGLE		SCALE	
	ON IS STRICTLY FORBIDDEN.	X.X	± 0.060	PROJECTION		N.T.S
	ALL DIMENSIONS ARE DUAL UNLESS OTHERWISE SPECIFIED	X.XX	± 0.030		1	' ''''
REMOVE ALL BURRS AND BREAK		X.XXX	± 0.010			SIZE
ALL SHARP EDGES		ANGLES	±]°			C
	JI EGITIED	HOLES	± 0.005	SHEET1 OF1		