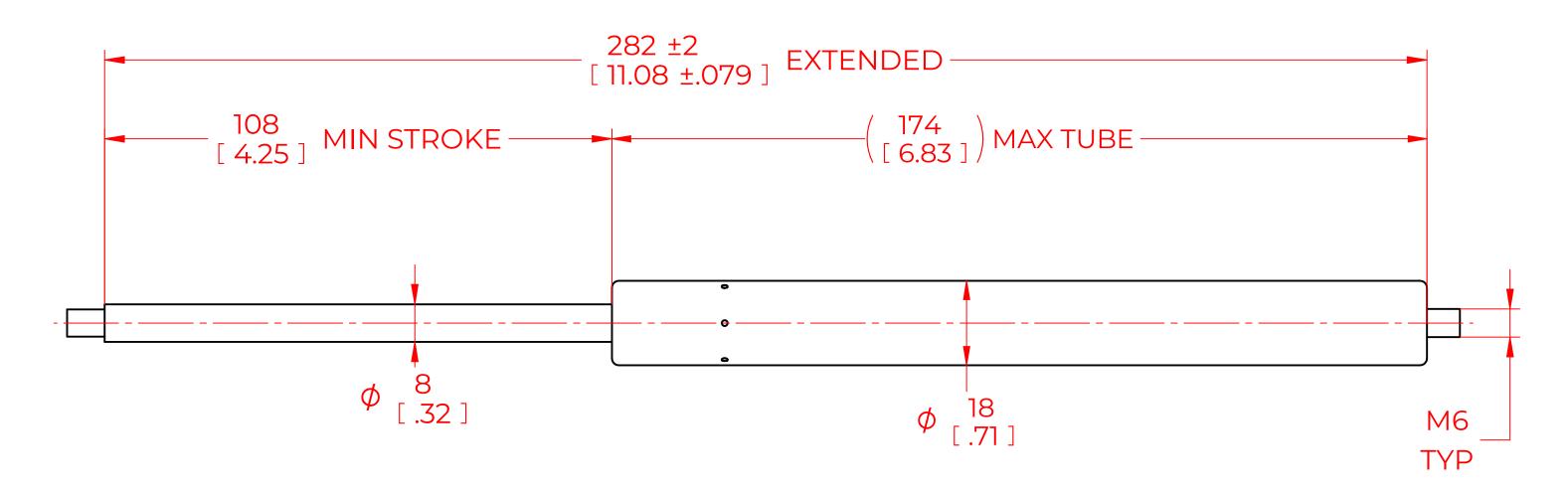
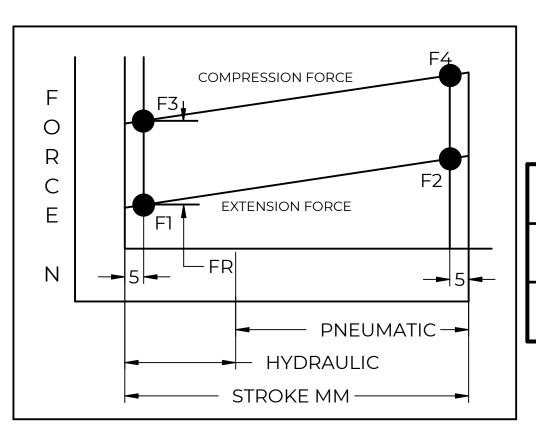
	REVISION HISTORY					
REV	DESCRIPTION	DATE	APPROVED			





FORCES (STATICALLY MEASURED)					
FI	(F2)				
90 LBS (400 N) ^{+ 10%} _{- 5%}	-				
	_				

NOTES:

- 1) MATERIAL: CYLINDER STEEL, BLACK PAINT / ROD STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

		NAME		DATE		
NORI	DRAWN	JACN		01/17/2024		
		CHECKED				
THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION. THE REPRODUCTION, DISTRIBUTION, UTILISATION OR THE COMMUNICATION OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.		PART No.	NSC	SG1250M90		REV -
		TITLE	G.	GAS SPRING		
		TOLERANCES THIRD AN		THIRD ANGLE		SCALE
		X.X	± 0.060	PROJECTION		 N.T.S
	reak DUAL	X.XX	± 0.030			
REMOVE ALL BURRS AND BREAK		X.XXX	± 0.010			SIZE
ALL SHARP EDGES		ANGLES	± 1°			C
	5. ZSN 125	HOLES	± 0.005	SHEET 1 OF 1		