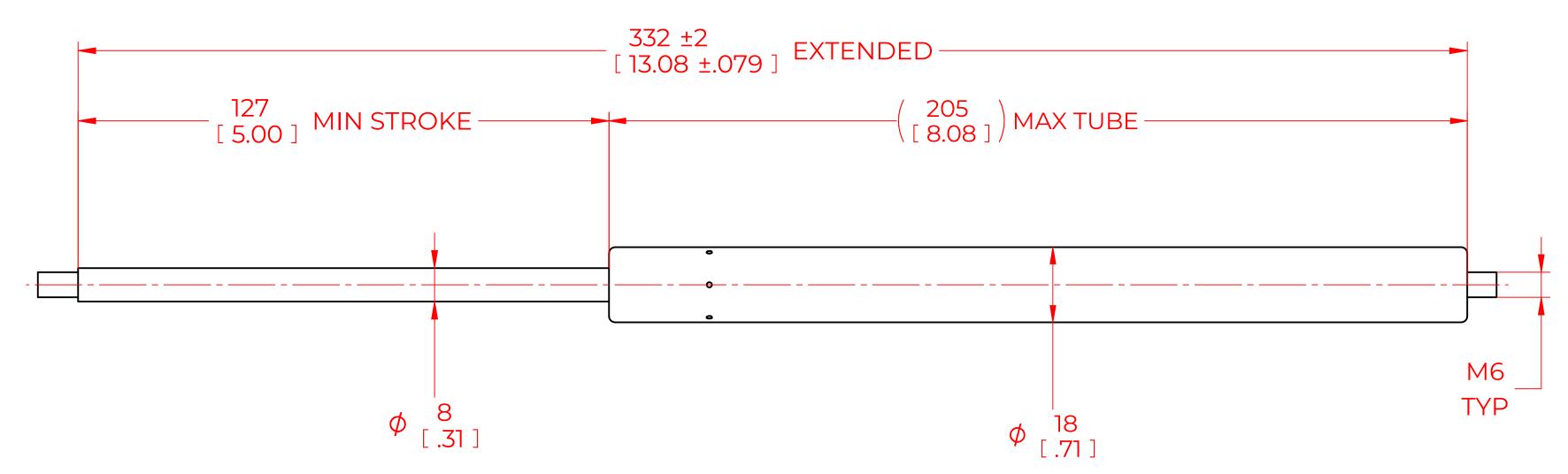
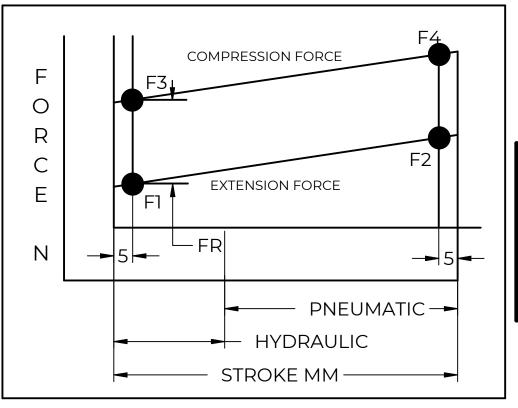
	REVISION HISTORY						
REV	DESCRIPTION	DATE	APPROVED				





FORCES (STATICALLY MEASURED)					
Fl	(F2)				
20 LBS (89 N) +25N -10N	-				

NOTES:

- 1) MATERIAL: CYLINDER STEEL, BLACK PAINT / ROD STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

			NAME		DATE	
NORI	DRAWN		JACN		01/18/2024	
		CHECKED				
HIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION. THE REPRODUCTION,		PART No.	NSC	G1450M20		REV -
		TITLE GAS SPRING				
DISTRIBUTION, UTILISATION	TOLERANCES THIRD ANGL		THIRD ANGLE		SCALE	
OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.		X.X	± 0.060	PROJECTION		 N.T.S
	ALL DIMENSIONS ARE DUAL UNLESS OTHERWISE SPECIFIED	X.XX	± 0.030		1	
REMOVE ALL BURRS AND BREAK		X.XXX	± 0.010		<u> </u>	SIZE
ALL SHARP EDGES		ANGLES	± 1°			
		HOLES	± 0.005	SHEET 1 OF 1		