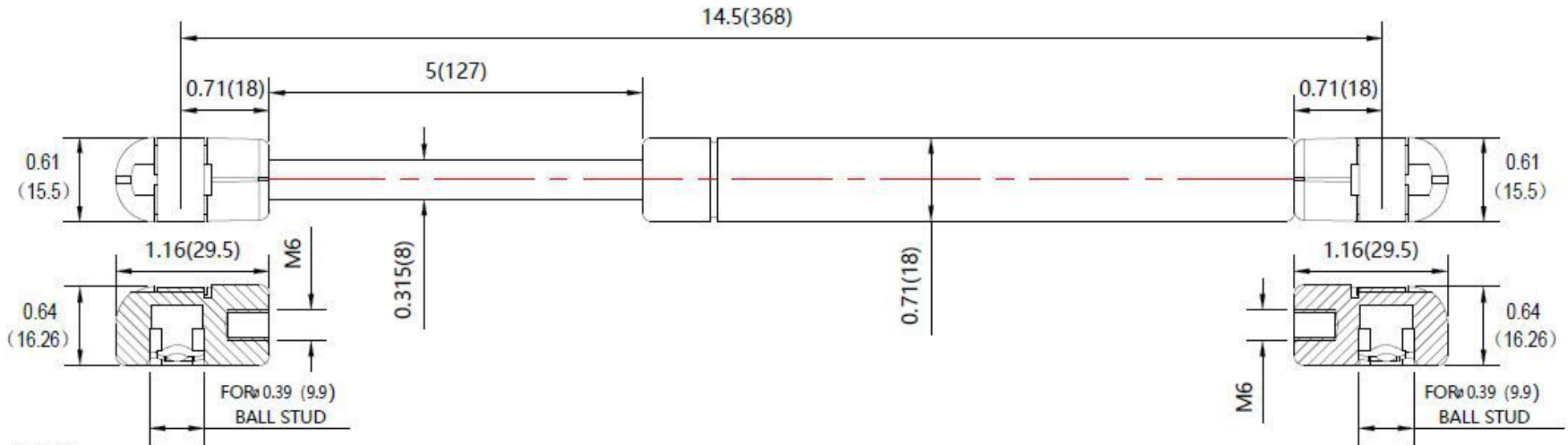

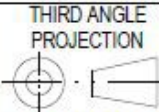
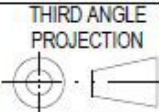


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



NOTES

1. MATERIAL : CYLINDER - HEAVY GAUGE STEEL , BLACK POWDERCOAT PAINT
ROD - HARDENED STEEL BLACK NITRIDE
2. FORCE: 20LBS/89N
3. DIMENSIONS ASSUMING END CONNECTORS ARE FULLY SCREWED INTO PLACE
4. DRAWING LENGTHS (NOT DIMENSIONED) OF CYLINDER AND ROD BODIES ARE NOT TO SCALE
5. OPERATING TEMPERATURE : - 3 0 C TO + 8 0 C
6. Label to include part number , date code , and warning message Label not to be remove
7. Gas Spring not to be modified , or changed from manufactured , original , product
8. Gas Spring to is suggested to be mounted shaft down (rod down) for maximum performance
9. Connectors to be lined up per drawing . 5 degree deviation permitted
10. Gas Springs will be individually packed in sealed clear plastic bags , to avoid damage , dust , or other foreign material - objects
11. Gas Spring to be assembled per the drawing with end fittings assembled / fastened
12. Gas Springs are not to be opened
13. Inside of each end fitting to be greased

		NAME	DATE
		DRAWN	Allen
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		NSG1450M20PC1	0
<small>REMOVE ALL BURRS & BREAK ALL SHARP EDGES</small>		TITLE	
		Gas Spring	
<small>ALL DIMENSIONS ARE IN inch UNLESS OTHERWISE SPECIFIED</small>		TOLERANCES	THIRD ANGLE PROJECTION
		X.X ±0.060	
X.XX ±0.030	SCALE		
X.XXX ±0.015	N.T.S.		
ANGLES ±1.0°		SIZE	
HOLES ±0.005		B	
		SHEET 1 OF 1	