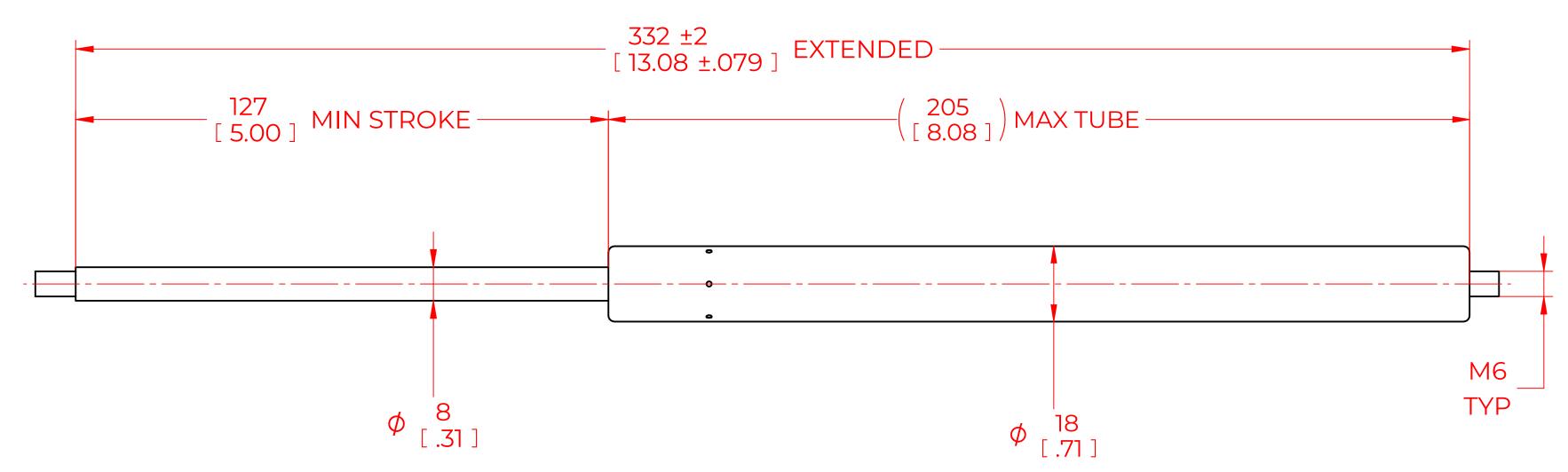
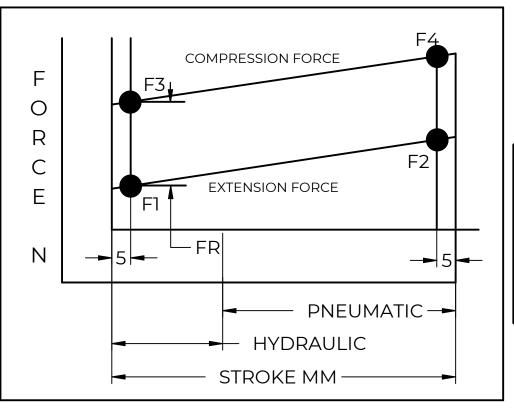
REVISION HISTORY						
REV	DESCRIPTION	DATE	APPROVED			





FORCES (STATICALLY MEASURED)						
Fl	(F2)					
90 LBS (400 N) ^{+10%} _{-5%}	-					

NOTES:

- 1) MATERIAL: CYLINDER STEEL, BLACK PAINT / ROD STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

NOR	DRAWN	NAME JACN		DATE 01/18/2024		
140111		CHECKED				
THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT		PART No.	NSG1450M90			REV -
THIS DOCUMENT CO PROPRIETARY INFORMA	TITLE	G.	GAS SPRING			
DISTRIBUTION, UTILISATIO	TOLERANCES		THIRD ANGLE	D ANGLE		
OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.		X.X	± 0.060	PROJECTION		N.T.S
	DUAL HARP UNLESS OTHERWISE	X.XX	± 0.030		1	
REMOVE ALL BURRS AND BREAK		X.XXX	± 0.010			SIZE
ALL SHARP EDGES		ANGLES	± 1°			C
	5. 2522	HOLES	± 0.005	SHEET 1 OF 1		