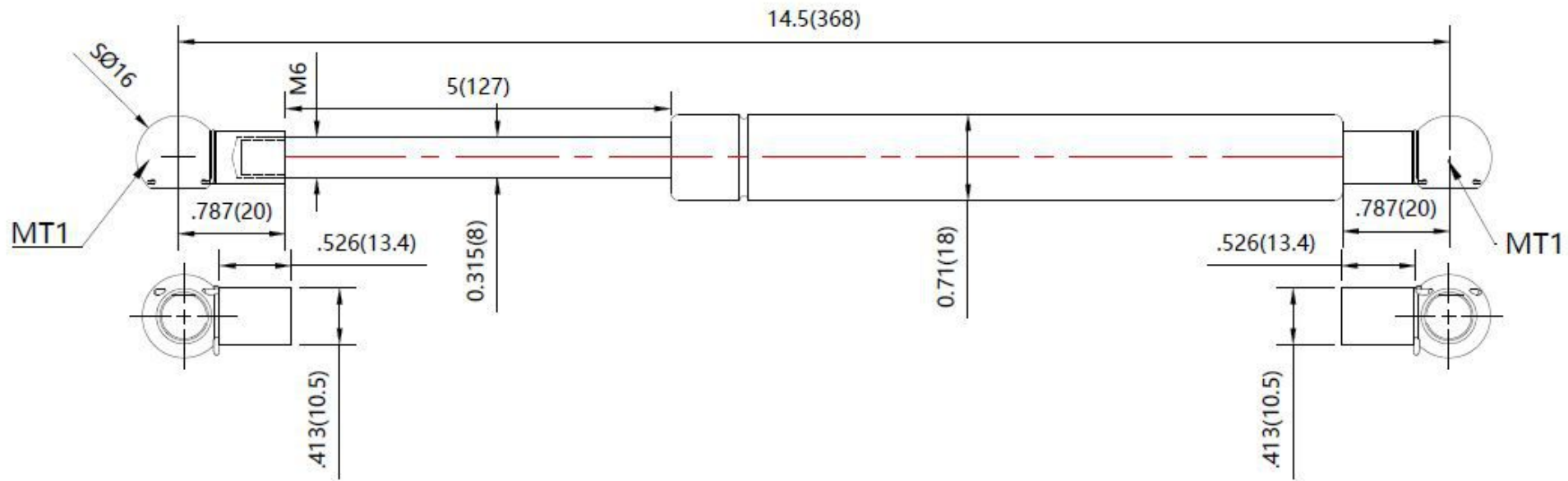

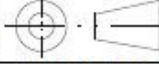


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



- NOTES**
- 1 . MATERIAL : CYLINDER - HEAVY GAUGE STEEL , BLACK POWDERCOAT PAINT
ROD - HARDENED STEEL BLACK NITRIDE
 - 2 . FORCE :90LBS/400.5N
 - 3 . DIMENSIONS ASSUMING END CONNECTORS ARE FULLY SCREWED INTO PLACE
 - 4 . DRAWING LENGTHS (NOT DIMENSIONED) OF CYLINDER AND ROD BODIES ARE NOT TO SCALI
 - 5 . OPERARTING TEMPERATURE : - 30 C TO + 80 C
 - 6 . Label to include part number , date code , and warning message Label not to be remove
 - 7 . Gas Spring not to be modified , or changed from manufactured , original , product
 - 8 . Gas Spring to is suggested to be mounted shaft down (rod down) for maximum performance
 - 9 . Connectors to be lined up per drawing . 5 degree devison permitted
 - 10 . Gas Springs will be individually packed in sealed clear plastic bags , to avoid damage , dust , or other foreign material - obiects
 - 11 . Gas Spring to be assembled per the drawing with end fittings assembled / fastened
 - 12 . Gas Springs are not to be opened
 - 13 . Inside of each end fitting to be greased

	NAME	DATE	
	Allen	12/13/19	
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	NSG1450M90MT1	0	
	TITLE		
Gas Spring			
<small>REMOVE ALL BURRS & BREAK ALL SHARP EDGES</small>	TOLERANCES	<small>THIRD ANGLE PROJECTION</small> 	
	X.X		±0.060
	X.XX		±0.030
	X.XXX		±0.015
<small>ALL DIMENSIONS ARE IN inch UNLESS OTHERWISE SPECIFIED</small>	ANGLES	±1.0°	
	HOLES	±0.005	
SHEET 1 OF 1		SCALE	
		N.T.S.	
		SIZE	
		B	