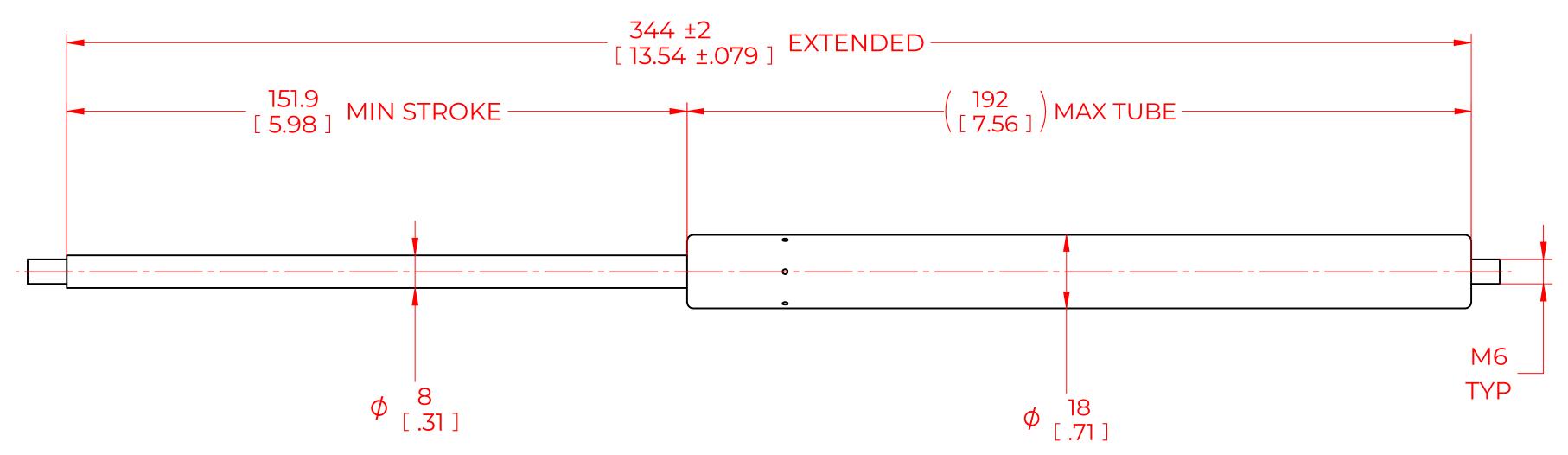
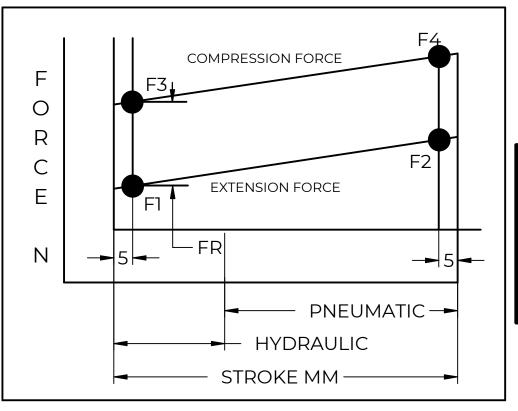
	REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED	





	FORCES (STATICALLY MEASURED)				
F1 (F2)					
20 LBS (1496 N) <sup>+25N</sup> <sub>-10N</sub> -					

## NOTES:

- 1) MATERIAL: CYLINDER STEEL, BLACK PAINT / ROD STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

	405:-			NAME		DATE	
NOR	DRAWN CHECKED		JACN	0	1/18/2024		
THIS DOCUMENT AND ITS C	PART No.	NSC	G1496M20		REV -		
THIS DOCUMENT CO	TITLE	GAS SPRING					
	OR THE COMMUNICATION	TOLERANCES		THIRD ANGLE PROJECTION		SCALE	
I .	EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.		± 0.060			N.T.S.	
	ALL DIMENSIONS ARE  DUAL  UNLESS OTHERWISE  SPECIFIED	X.XX	± 0.030		1		
REMOVE ALL BURRS AND BREAK		X.XXX	± 0.010		<u> </u>	SIZE	
ALL SHARP EDGES		ANGLES	± 1°			C	
		HOLES	± 0.005	SHEET 1 OF 1			