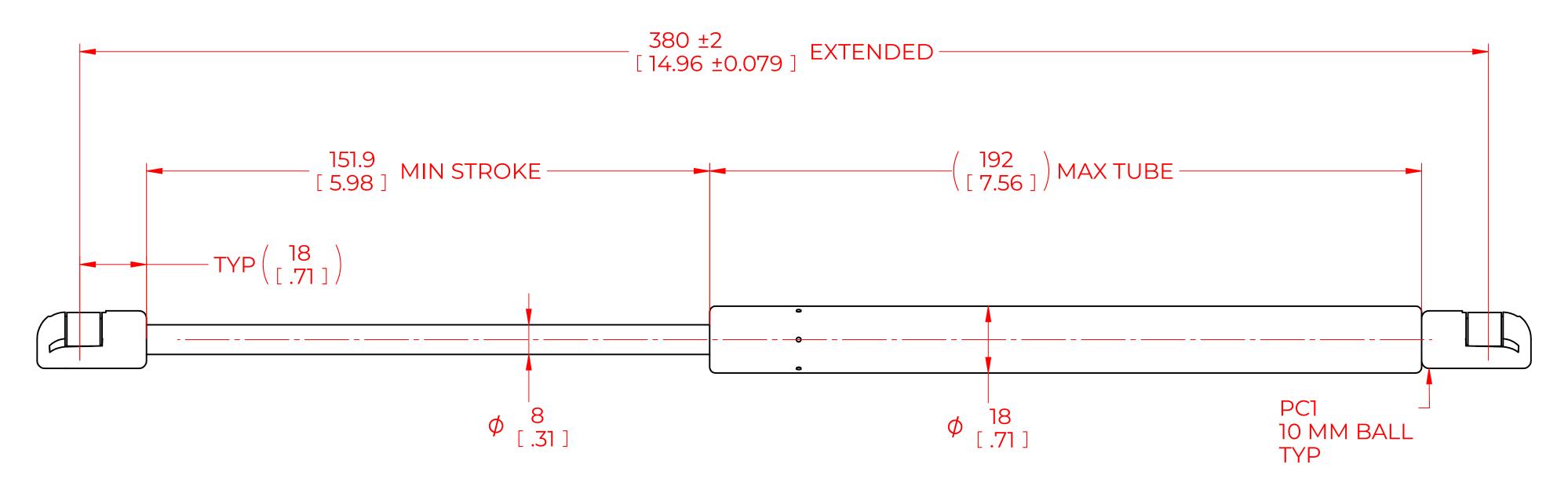
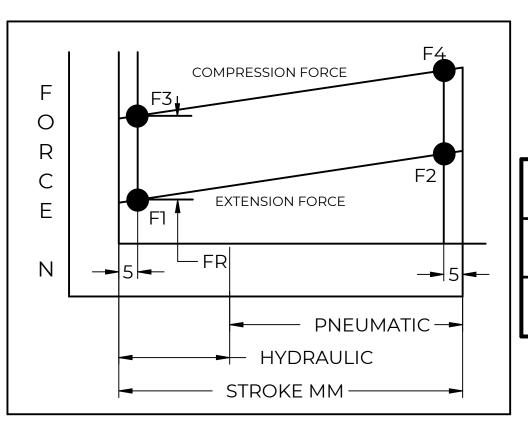
	REVISION HISTORY					
REV	DESCRIPTION	DATE	APPROVED			





FORCES (STATICALLY MEASURED)					
FI	(F2)				
30 LBS (133 N) <sup>+10%</sup> <sub>-5%</sub>	-				
30 LBS (133 N) +10% -5%	-				

## NOTES:

- 1) MATERIAL: CYLINDER STEEL, BLACK PAINT / ROD STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

			NAME		DATE	
NORI	DRAWN	JACN		01/18/2024		
		CHECKED				
OF NORMONT  THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY  OF NORMONT  THIS DOCUMENT CONTAINS CONFIDENTIAL  PROPRIETARY INFORMATION. THE REPRODUCTION,  DISTRIBUTION, UTILISATION OR THE COMMUNICATION		PART No.	NSG1496M30PC1			REV -
		TITLE	GAS SPRING			
		TOLERANCES THIRD ANGLE			SCALE	
	HIS DOCUMENT OR ANY PART THEREOF, WITHOUT PRESS AUTHORISATION IS STRICTLY FORBIDDEN.		± 0.060	PROJECTION		   N.T.S
	ALL DIMENSIONS ARE  DUAL  UNLESS OTHERWISE  SPECIFIED	X.XX	± 0.030			
REMOVE ALL BURRS AND BREAK		X.XXX	± 0.010		_	SIZE
ALL SHARP EDGES		ANGLES	± 1°			C
	3, 23, 125	HOLES	± 0.005	SHEET 1 OF 1		