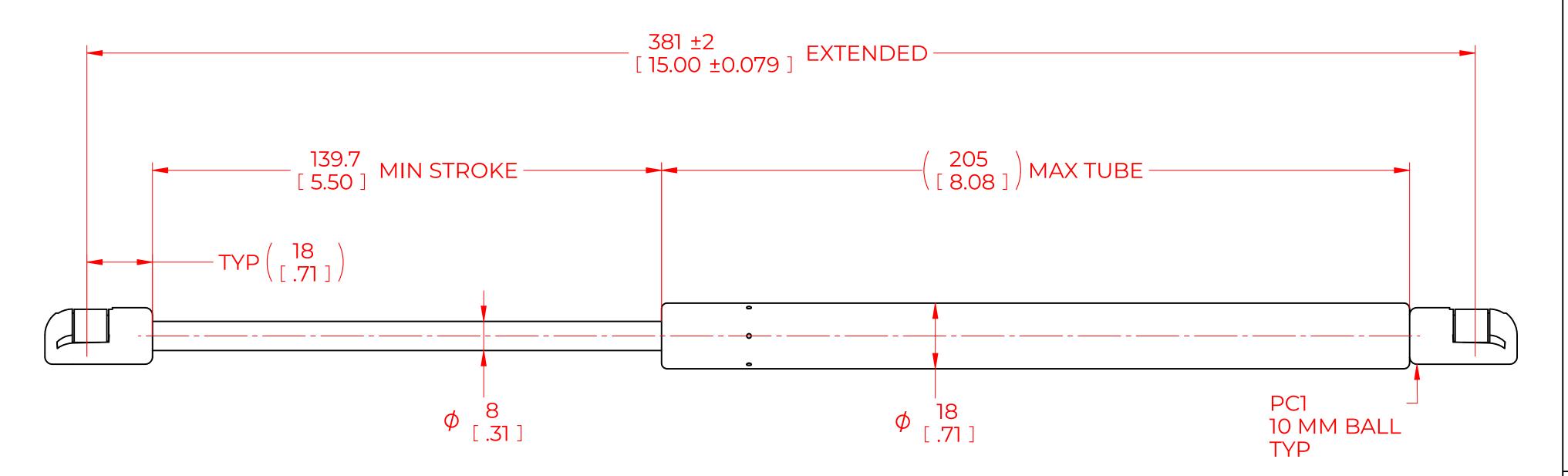
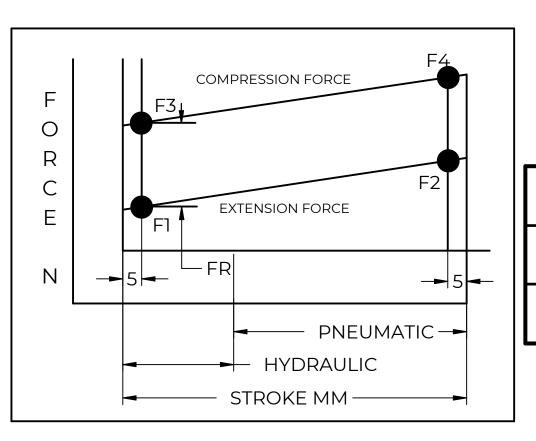
	REVISION HISTORY				
REV	DESCRIPTION	DATE	APPROVED		





FORCES (STATICALLY MEASURED)					
FI	(F2)				
40 LBS (178 N) <sup>+10%</sup> <sub>-5%</sub>	<u>-</u>				

## NOTES:

- 1) MATERIAL: CYLINDER STEEL, BLACK PAINT / ROD STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

		NAME		DATE		
NORI	DRAWN	JACN		01/18/2024		
	CHECKED					
THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT		PART No.	NSG15	NSG1500M40PC1		REV -
THIS DOCUMENT CO	ONTAINS CONFIDENTIAL TION. THE REPRODUCTION,	TITLE	G,	GAS SPRING		
DISTRIBUTION, UTILISATION	TOLERANCES		THIRD ANGLE	PD ANGLE		
OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.		X.X	± 0.060	PROJECTION		1:1
	ALL DIMENSIONS ARE  DUAL  UNLESS OTHERWISE  SPECIFIED	X.XX	± 0.030			
REMOVE ALL BURRS AND BREAK		X.XXX	± 0.010			SIZE
ALL SHARP EDGES		ANGLES	± 1°			C
	J. EG. 12D	HOLES	± 0.005	SHEET 1 OF 1		