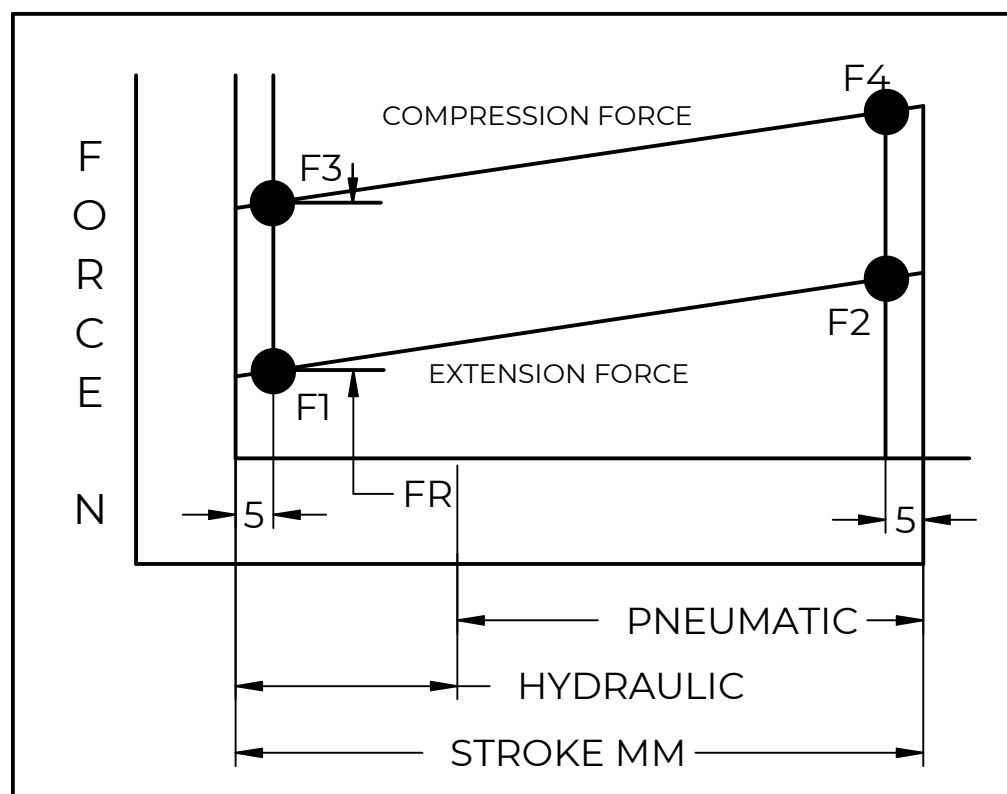
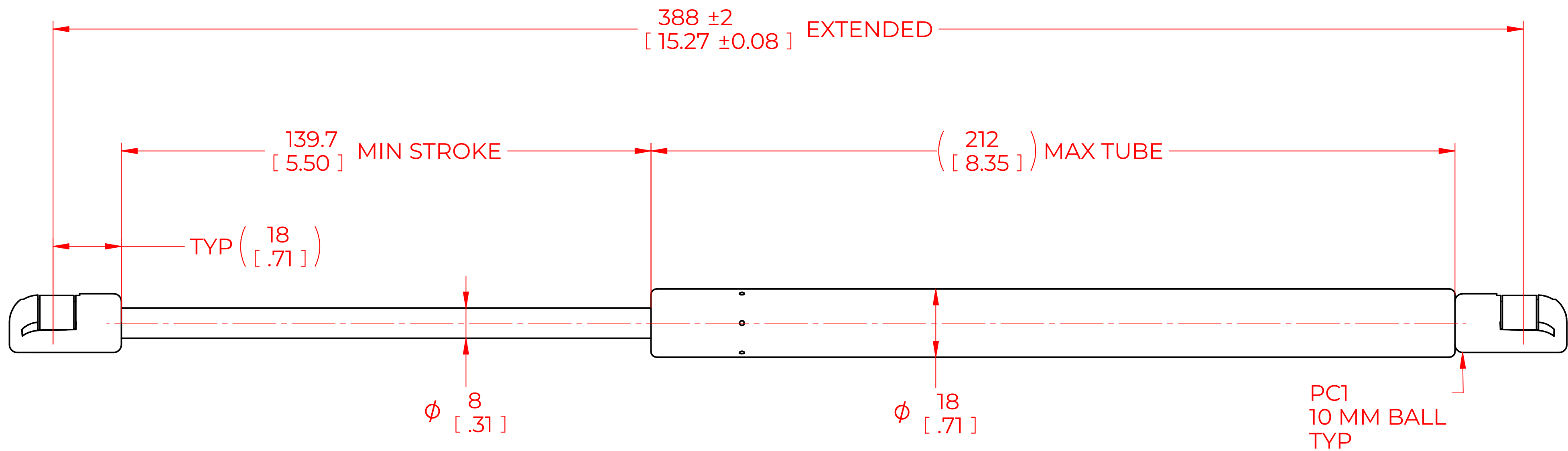


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FORCES (STATICALLY MEASURED)	
F1	(F2)
20 LBS (89 N) <sup>+25N</sup> <sub>-10N</sub>	-

**NOTES:**

- 1) MATERIAL: CYLINDER - STEEL, BLACK PAINT / ROD - STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

<b>NORMONT</b>	DRAWN	JACN	NAME	JACN	DATE	01/24/2024
	CHECKED					
	PART No.		NSG1527M20PC1		REV	-
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	TOLERANCES		THIRD ANGLE PROJECTION		1:1	
	X.X	± 0.060				
	X.XX	± 0.030				
	X.XXX	± 0.010				
ANGLES	± 1°	SIZE		C		
HOLES	± 0.005	SHEET 1 OF 1				

REMOVE ALL  
BURRS AND BREAK  
ALL SHARP  
EDGES

ALL DIMENSIONS ARE  
**DUAL**  
UNLESS OTHERWISE  
SPECIFIED