





FORCES (STATICALLY MEASURED)					
F1	F2				
80 LBS (356 N) +10% -5%	-				

NOTES:

- 1) MATERIAL: CYLINDER STEEL, BLACK PAINT / ROD STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS

NORMONT				NAME	DATE
		DRAWN	MABR		01/18/2024
		CHECKED			
THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION. THE REPRODUCTION, DISTRIBUTION, UTILISATION OR THE COMMUNICATION OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.		PART No.	NSG1800M80MT1		REV -
		TITLE	G	GAS SPRING	
		TOLERANCES THIRD ANGLE		SCALE	
		X.X	± 0.060	PROJECTION	1:1
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES	ALL DIMENSIONS ARE	X.XX	± 0.030		1.1
	DUAL	X.XXX	± 0.010		SIZE
	UNLESS OTHERWISE SPECIFIED	ANGLES	± 1°		
	SPECIFIED	HOLES	± 0.005	SHEET 1 OF 1	