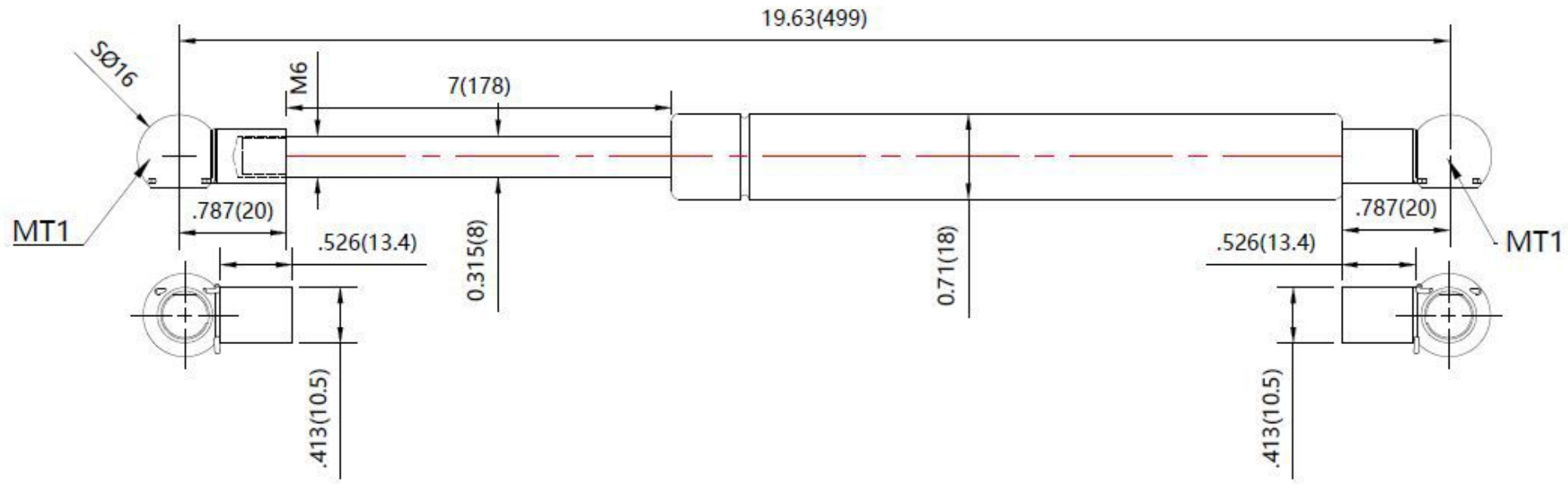

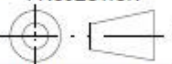


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



NOTES

1. MATERIAL : CYLINDER - HEAVY GAUGE STEEL , BLACK POWDERCOAT PAINT
ROD - HARDENED STEEL BLACK NITRIDE
2. FORCE :30LBS/133.5N
3. DIMENSIONS ASSUMING END CONNECTORS ARE FULLY SCREWED INTO PLACE
4. DRAWING LENGTHS (NOT DIMENSIONED) OF CYLINDER AND ROD BODIES ARE NOT TO SCALE
5. OPERATING TEMPERATURE : - 30 C TO + 80 C
6. Label to include part number , date code , and warning message Label not to be remove
7. Gas Spring not to be modified , or changed from manufactured , original , product
8. Gas Spring to is suggested to be mounted shaft down (rod down) for maximum performance
9. Connectors to be lined up per drawing . 5 degree deviation permitted
- 10 . Gas Springs will be individually packed in sealed clear plastic bags , to avoid damage , dust , or other foreign material - objects
- 11 . Gas Spring to be assembled per the drawing with end fittings assembled / fastened
- 12 . Gas Springs are not to be opened
- 13 . Inside of each end fitting to be greased

	NAME	DATE
	Allen	12/13/19
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	NSG1963M30MT1	0
	TITLE	
<small>REMOVE ALL BURRS & BREAK ALL SHARP EDGES</small>	TOLERANCES	THIRD ANGLE PROJECTION
	X.X ±0.060	
	X.XX ±0.030	
	X.XXX ±0.015	SCALE
ANGLES ±1.0°	N.T.S.	
HOLES ±0.005	SIZE	
ALL DIMENSIONS ARE IN inch UNLESS OTHERWISE SPECIFIED	SHEET 1 OF 1	B