

<u>NOTES:</u>

1) MATERIAL: CYLINDER - STEEL, BLACK PAINT / ROD - STEEL BLACK NITRIDE.

2) OPERATING TEMPERATURE: -40°C TO +80°C.

3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.

4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.

5) END FITTINGS TO BE ORIENTED AS SHOWN $\pm 5^{\circ}$.

6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.

7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.

8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

					ION HISTORY			
	REV			DESCRIPTION				ROVED
	ļ	TEMPLATE UPDATED. FO	ORCE TOLERA	NCE ADDED.	02/01/2024	JA	ACN	
NDED 103.5 4.07]) MAX TUBE TYP(20 TYP(20) (I.79]) 10 MM BALL TYP								
					NAME			DATE
NORM			DRAWN CHECKED		CSH		5/17/2023	
	THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY			PART No.	NSG750M90MT1			REV
	OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION. THE REPRODUCTION, DISTRIBUTION, UTILISATION OR THE COMMUNICATION OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.			TITLE GAS SPRING				
-				TOLERANCES				SCALE
				X.X	± 0.060	THIRD ANGLE		
	REMOVE ALL BURRS AND BREAK ALL SHARP	A	ALL DIMENSIONS ARE DUAL UNLESS OTHERWISE	X.XX	± 0.030			2:1
				X.XXX	± 0.010	$(\oplus) \in$	-+	SIZE
				ANGLES	± 1°		7	
	EDGES		SPECIFIED	HOLES	± 0.005	SHEET 1 OF	1	
				I IVELJ	_ 0.000	JULLIIOF	1	