

NOTES:

1) MATERIAL: CYLINDER - STEEL, BLACK PAINT / ROD - STEEL BLACK NITRIDE.

2) OPERATING TEMPERATURE: -40°C TO +80°C.

3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.

4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.

5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.

6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.

7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.

8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

		REVISION HISTORY							
	REV DESC		RIPTION		DATE AP		PROVED		
	1 TEMPLATE UPDATED. F			DRCE TOLERA	NCE ADDED.	02/01/2024 J,		ACN	
NDE 3.5)7]	D) MAX STRO 18 [.71]		PC1	IM BA		ΝΑΜΕ		DATE	
	NORMONT THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION. THE REPRODUCTION, DISTRIBUTION, UTILISATION OR THE COMMUNICATION			DRAWN		CSH	0	05/17/2023	
				CHECKED				REV	
TF				PART No. TITLE		50M90PC1 AS SPRING		REV	
				TOLERANCES				SCALE	
		R ANY PART THEREOF, WITHOUT FION IS STRICTLY FORBIDDEN.		X.X	± 0.060	THIRD ANGL PROJECTION		2:1	
				X.XX	± 0.030	(-)	1	<u>∠.</u> 1	
	REMOVE ALL BURRS AND BREAK	/	ALL DIMENSIONS ARE	X.XXX	± 0.010	(\bigcirc)		SIZE	
	ALL SHARP FDGES		UNLESS OTHERWISE	ANGLES	± 1°		~	<u> </u>	

SPECIFIED

EDGES

HOLES

± 0.005

SHEET1OF1