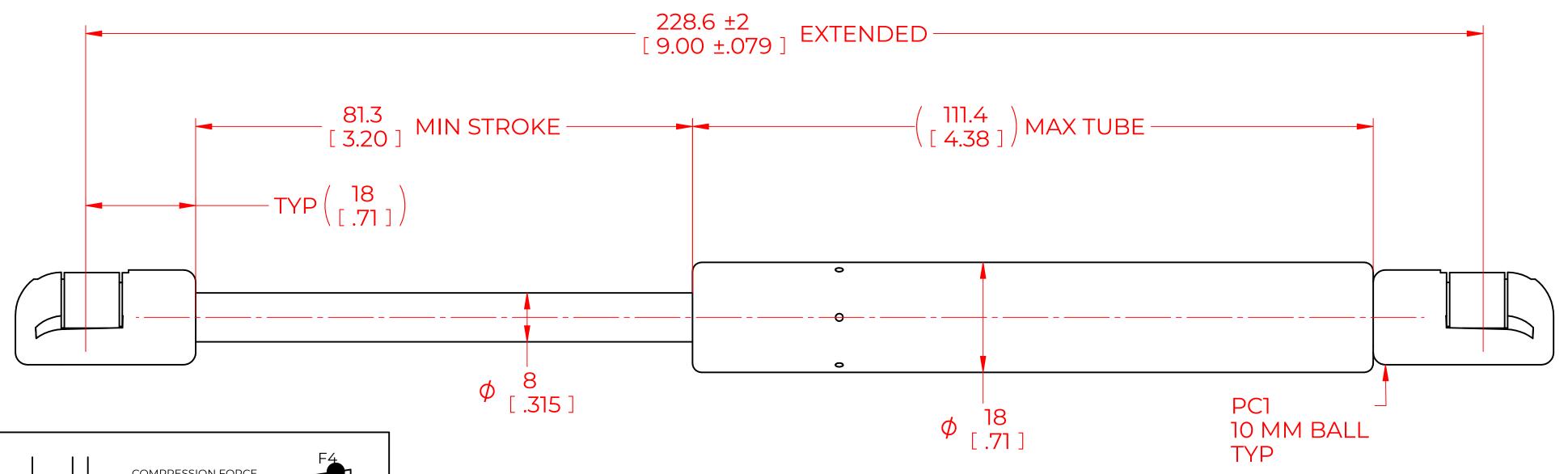
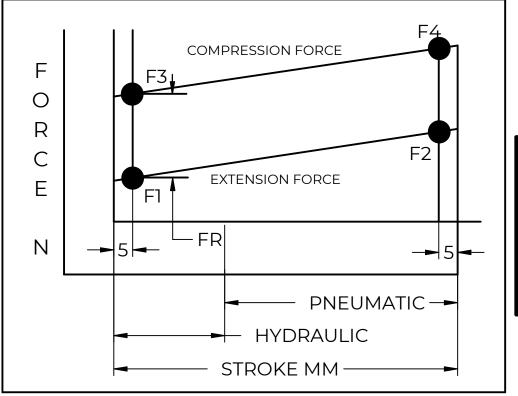
|     | REVISION HISTORY                         |            |          |  |  |  |  |
|-----|--|------------|----------|--|--|--|--|
| REV | DESCRIPTION                              | DATE       | APPROVED |  |  |  |  |
| 1   | TEMPLATE UPDATED. FORCE TOLERANCE ADDED. | 02/01/2024 | JACN     |  |  |  |  |





| FORCES (STATICALLY MEASURED)                    |      |  |  |  |  |  |
|---|------|--|--|--|--|--|
| FI  | (F2) |  |  |  |  |  |
| 120 LBS (534 N) <sup>+ 7%</sup> <sub>- 5%</sub> | -    |  |  |  |  |  |
|   |      |  |  |  |  |  |

## NOTES:

- 1) MATERIAL: CYLINDER STEEL, BLACK PAINT / ROD STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

|   |   | NAME             |           | DATE         |            |       |
|---|---|------------------|-----------|--------------|------------|-------|
| NORI  | DRAWN   |                  | CSH       |              | 05/17/2023 |       |
|   | CHECKED   |                  |           |              |            |       |
| THIS DOCUMENT AND ITS C   | PART No.  | NSG9             | 00M120PC1 |              | REV<br>1   |       |
| OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION. THE REPRODUCTION, DISTRIBUTION, UTILISATION OR THE COMMUNICATION OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN. |   | TITLE GAS SPRING |           |              |            |       |
|   |   | TOLERANCES       |           | THIRD ANGLE  |            | SCALE |
|   |   | X.X              | ± 0.060   | PROJECTION   |            | 2:1   |
|   | ALL DIMENSIONS ARE  DUAL  UNLESS OTHERWISE  SPECIFIED | X.XX             | ± 0.030   |              | 1          |       |
| REMOVE ALL<br>BURRS AND BREAK   |   | X.XXX            | ± 0.010   |              | <u> </u>   | SIZE  |
| ALL SHARP<br>EDGES  |   | ANGLES           | ± 1°      |              |            | C     |
|   |   | HOLES            | ± 0.005   | SHEET 1 OF 1 |            |       |