192.6 ±2 [7.58 ±.079] EXTE - MIN STROKE 81.3 [3.20] 0 0 0 8 [.315] M6 φ TYP COMPRESSION FORCE F Ο R F2 С FORCES (STATICALLY MEASURED) EXTENSION FORCE Е (F2) F1 - FR Ν 20 LBS (89 N) ^{+ 25N} - 5N PNEUMATIC ---

<u>NOTES:</u>

1) MATERIAL: CYLINDER - STEEL, BLACK PAINT / ROD - STEEL BLACK NITRIDE.

2) OPERATING TEMPERATURE: -40°C TO +80°C.

3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED

4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.

5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.

- HYDRAULIC

— STROKE MM ——

6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.

7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.

8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

				REVISIO	REVISION HISTORY			
		REV	DESC	RIPTION		DATE	APP	ROVED
	1 TEMPLATE UPDATED. F		DRCE TOLERANCE ADDED.		02/01/2024 JA		ACN	
ΞN								
(111.4 [4.38]) MAX TUBE►								
\[4.38]/*******								
						\neg		
Ī								
	+ .							
φ ¹⁸ [.71]								
	ŕ L.	/]						
					NAME			
	NORMONT		DRAWN		CSH		DATE 05/17/2023	
				CHECKED				
	THIS DOCUMENT AND ITS CONTENTS ARE THE PROPER OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL			PART No.	NSG	900M20	00M20	
			NS CONFIDENTIAL	TITLE	GA	S SPRING	SPRING	
	PROPRIETARY INFORMATION. THE REPRODUCTION DISTRIBUTION, UTILISATION OR THE COMMUNICATION OF THIS DOCUMENT OR ANY PART THEREOF, WITHO			TOLER	ANCES	THIRD ANGL		SCALE
	EXPRESS AUTHORISA			X.X	± 0.060	PROJECTIO		2:1
	REMOVE ALL BURRS AND BREAK	Δ	ALL DIMENSIONS ARE	X.XX	± 0.030	\frown \sim	1	۷.۱
				X.XXX	± 0.010	\bigcirc		SIZE
	ALL SHARP EDGES		UNLESS OTHERWISE	ANGLES	± 1°		7	
		1	SPECIFIED					

± 0.005

SHEET1OF1

HOLES