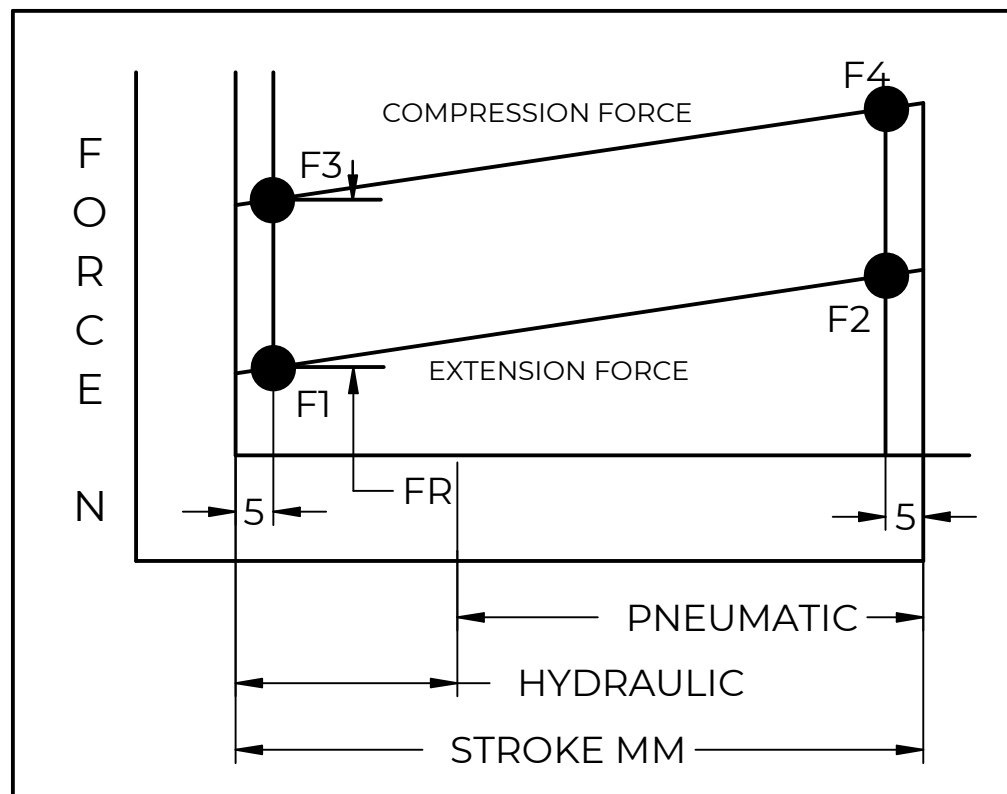
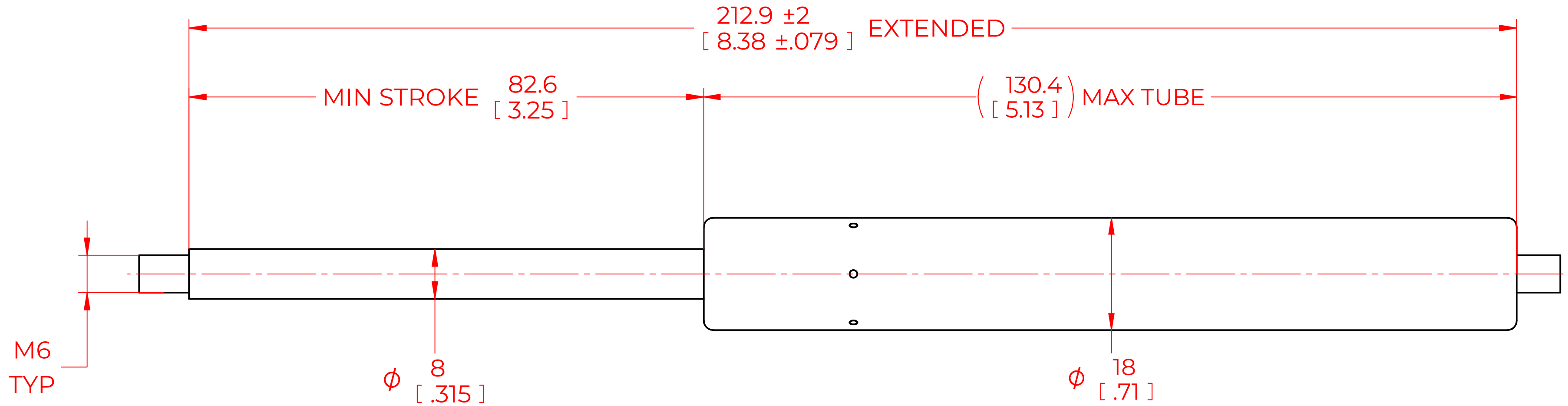


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	TEMPLATE UPDATED. FORCE TOLERANCE ADDED.	09/01/24	JACN



FORCES (STATICALLY MEASURED)	
F1	(F2)
30 LBS (133 N) <sup>+10%</sup> <sub>-5%</sub>	-

**NOTES:**

- 1) MATERIAL: CYLINDER - STEEL, BLACK PAINT / ROD - STEEL BLACK NITRIDE.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN ±5°.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

<b>NORMONT</b>	DRAWN	NAME	DATE
	CHECKED	CSH	05/17/2023
	PART No. NSG980M30		REV 1
THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF NORMONT THIS DOCUMENT CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION. THE REPRODUCTION, DISTRIBUTION, UTILISATION OR THE COMMUNICATION OF THIS DOCUMENT OR ANY PART THEREOF, WITHOUT EXPRESS AUTHORISATION IS STRICTLY FORBIDDEN.	TITLE		SCALE
	GAS SPRING		N.T.S.
	TOLERANCES	THIRD ANGLE PROJECTION	SCALE
	X.X		
X.XX	± 0.030		
X.XXX	± 0.010	SIZE	
ANGLES	± 1°		
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES	ALL DIMENSIONS ARE <b>DUAL</b> UNLESS OTHERWISE SPECIFIED	HOLES	± 0.005
		SHEET 1 OF 1	