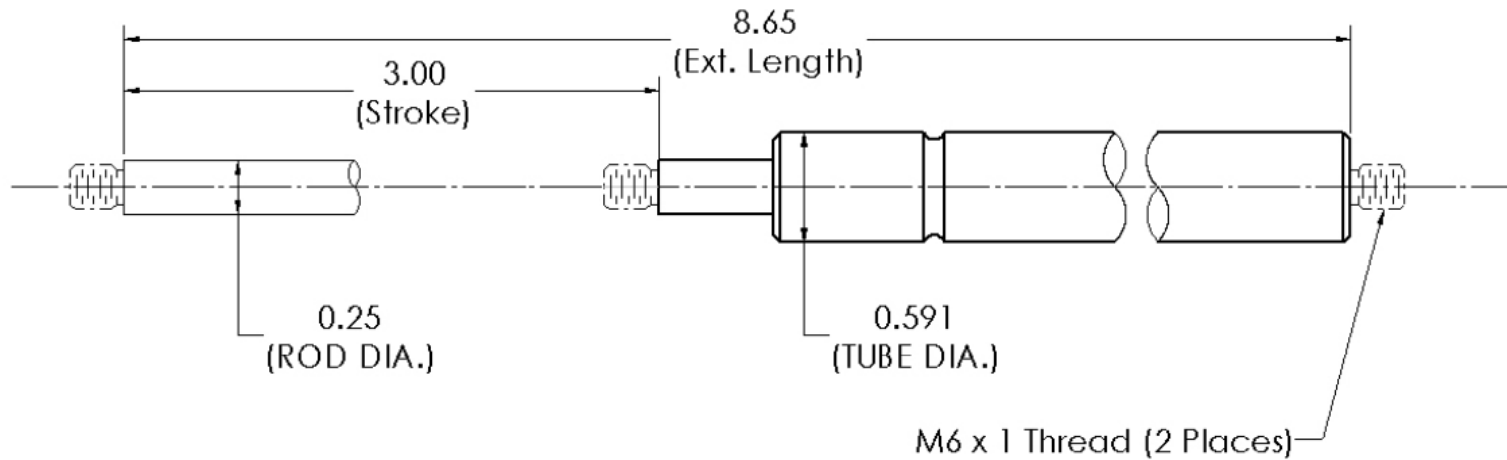




REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



NOTES:

1. MATERIAL : CYLINDER - HEAVY GAUGE STEEL, BLACK POWDERCOAT PAINT
ROD - HARDENED STEEL, BLACK NITRIDE
2. FORCE : Extension Damper Medium.
3. DIMENSION: Ext. Length dimension without end fittings. Need to add end fittings length.
4. DRAWING LENGTHS (NOT DIMENSIONED) OF CYLINDER AND ROD BODIES ARE NOT TO SCALE.

 NUOMENG		NAME	DATE								
		DRAWN Hamza Tariq	17/10/18								
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		NSDE865SM	0								
<small>REMOVE ALL BURRS & BREAK ALL SHARP EDGES</small>		TOLERANCES	THIRD ANGLE PROJECTION								
		<table border="1"> <tr> <td>XX</td> <td>±0.060</td> </tr> <tr> <td>XXX</td> <td>±0.030</td> </tr> <tr> <td>XXXX</td> <td>±0.015</td> </tr> <tr> <td>ANGLES</td> <td>±1.0°</td> </tr> <tr> <td>HOLES</td> <td>±0.005</td> </tr> </table>	XX	±0.060	XXX	±0.030	XXXX	±0.015	ANGLES	±1.0°	HOLES
XX	±0.060										
XXX	±0.030										
XXXX	±0.015										
ANGLES	±1.0°										
HOLES	±0.005										
<small>ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small>			SCALE N.T.S. SIZE B								
SHEET 1 OF 1											